

LARGE OPENING

Upgraded version of P51 with bigger opening to crimp also the larger diameter camlock etc. fittings. Ideal machine for small to mid range industrial hoses.

TECHNICAL DATA	
Max crimping dia (mm) 1)	124
Max crimping dia (inch) 1)	4.88
Max crimping force (kN)	2600
Max crimping force (tonnage)	260
Cycle time 10 mm ²⁾	5.8
Hose size ID (inch)	2 ½ *
Die set series	32/140
Max opening (mm) 3)	+64
Max opening without dies (mm)	204
Master die D/L (mm)	140/120
Master die D/L (inch)	5.52-4.73
Motor Power (kW/HP)	4 / 5.5
Oil tank volume	50 I
DIMENSIONS (LxWxH)	
(mm)	706x473x758
(inch)	27.8x18.7x29.9
WEIGHT (KG/LBS)	
265/584	

⁰ 6

CONTROL

MS

STANDARD FEATURES

Adapter dies Mechanical back stop device

OPTIONS

Mirror Tool Base Die rack QuickChange-tool

DIE SET 140-SERIES					
DieSetNo	D (mm)	L (mm)	Crimp. range (mm)		
18860/84	84	110	84.0-92.0		
18860/92	92	110	92.0-100.0		
18860/100	100	110	100.0-108.0		
18860/108	108	110	108.0-116.0		
19960/116	116	110	116 0-124 0		

DIE SET 32-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
18506/10	10	55	10.0-12.0
18506/12	12	55	12.0-14.0
18506/14	14	55	14.0-16.0
18506/16	16	55	16.0-19.0
18506/19	19	55	19.0-22.0
18506/22	22	70	22.0-26.0
18506/26	26	70	26.0-30.0
18506/30	30	70	30.0-34.0
18506/34	34	75	34.0-39.0
18506/39	39	75	39.0-45.0
18506/45	45	90	45.0-51.0
18506/51	51	90	51.0-57.0
18506/57	57	100	57.0-63.0
18506/63	63	110	63.0-69.0
18506/69	69	110	69.0-75.0
18506/74	74	110	74.0-80.0
18506/78	78	110	78.0-87.0

In addition to the standard die sets, a wide range of special die sets is available on request.

^{*} ACCORDING TO THE FITTING.





With standard dies. Crimping range can be increased with special dies.
Theoretical with 10 mm cycle.
Maximum opening is the total die travel. Add this value to the minimum crimping diameter of the die set used. The result is the maximum creating of the maximum creating of the maximum. opening of the machine with die set in place.